

Work Order ID 109739

November-27-13 12:56:52 PM

109739

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Item ID: D212-725-1-947

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cam Assembly

Start Date: 11/27/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/27/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: u Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4163	A
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100		0.00							
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100

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

FF
13-12-03

DAS

27

9-89

B12104

13/12/4 (1) CB

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Item ID: D212-725-1-947

Accept

N900040100

Setup Start *NS1*

Revision ID:

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Item Name: Cam Assembly

Start Date: 11/27/13 Start Qty: 1.00 *1*

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

[Handwritten signature] 13-12-4
ME
13-12-04

Picklist Print

November-27-13 12:56:51 PM

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Work Order ID: 109739

Parent Item: D212-725-1-947

Parent Item Name: Cam Assembly

Start Date: 11/27/13

Required Date: 11/27/13

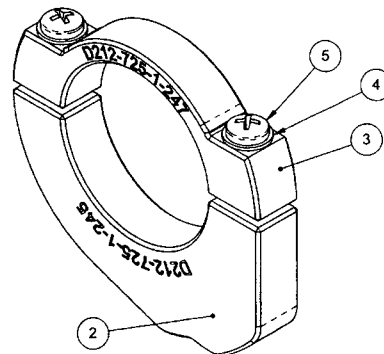
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.09.14 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D212-725-1-245 Cam		Manufactured	No	109740		100	Each	0.0000	1	1	FF	13-12-03	
D212-725-1-247 Cam		Manufactured	No	109741		100	Each	0.0000	1	1	FF	13-12-03	
NAS1149D0332J Washer		Purchased	No			100	Each	2,764.0000	2	2		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST293		1500							
				125268		7							
				m127374		496							
				m127431		997							
				ST294		264							
				122973		75							
				125044		8							
				m125807		181							
				ST511		1000							
				m127389		1000							
MS27039-1-15 Screw		Purchased	No			100	Each	762.0000	2	2		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST305		762							
				124326		762							

ITEM	QTY 947	PART NUMBER	DESCRIPTION
1	X	D212-725-1-947	CAM ASSEMBLY
2	1	D212-725-1-245	CAM BASE ASSEMBLY
3	1	D212-725-1-247	RETAINER
4	2	NAS1149D0332J	WASHER
5	2	MS27039-1-15	SCREW



D212-725-1-947 CAM ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.21 lbs

W/O 109739

RELEASED
2011-08-23
W/O

A		NEW ISSUE		RF	11.02.24
REV.		DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RF				
CHECKED	<i>[Signature]</i>	DRAWING NO.		REV. A	
MFG. APPR.	<i>[Signature]</i>	D4163		SHEET 1 OF 3	
APPROVED	<i>[Signature]</i>	TITLE		SCALE	
DE APPR.	<i>[Signature]</i>	CAM ASSEMBLY		NTS	
DATE		11.02.24		<small> COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. </small>	

Jean-Luc Menard

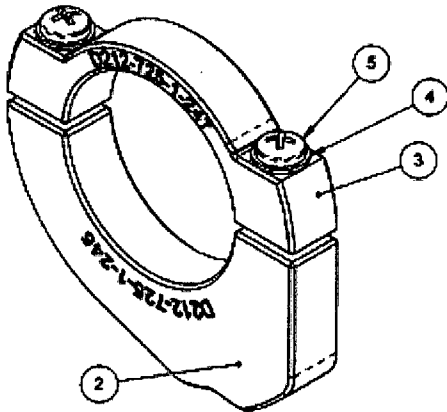
From: Harvey Siemens
Sent: December-03-13 2:31 PM
To: Jean-Luc Menard
Subject: RE: deviation acceptable??

No problem JL, it's just the part number and nothing is mounted close to either side

Harvey

From: Jean-Luc Menard
Sent: December 3, 2013 11:30 AM
To: Harvey Siemens
Subject: deviation acceptable??

Hi Harvey,
Need to know if this deviation is acceptable, engraving is on the wrong side,
Let me know asap pls.
Thx
JL



D212-725-1-947 CAM ASSEMBLY

Jean-Luc Ménard
Production Engineering Supervisor

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